

Date: Friday, 03/04/2009 7:27:58 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-748-101/201
Job Number	: 46908		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: SCRAP11
This Issue	: 03/04/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: SCRAP
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
	Type : CROSSTUBES	Material	:
Written By	:	Due Date	: 10/04/2009
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	CROSSTUBES	CROSSTUBES RESOURCE 1
-----	------------	-----------------------



Comment: CROSSTUBES RESOURCE 1

PULL FROM STOCK:

D350-748-201

B35734 HK ✓

B41579 ✓

B43517 ✓

B42538 ✓

B42537 ✓

INDICATE MEASUREMENTS ON BACK OF ORIGINAL W/O'S
 FOR TWISITING ISSUE

QUARANTINE TUBES IN ENG LAB- INDICATE
 SCRAP ON ALL TUBES

RT 09-04-03

2.0	D350748201	Crosstube Installation, High Aft
-----	------------	----------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Crosstube Installation, High Aft

3.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09.04.23

Renock / re available

~~D350~~ D 350-748-101 B 43336 need up

good tubes from stock

D 350 748 201 B 35735 -

D 350 748 101 B 44431 -

D 350 748 101 B 43337 -

scrap tubes

D 350 748 201 ³⁵⁷³⁴
~~B 35748~~ -

D 350 748 201 B 41579 -

D 350 748 201 B 43517

D 350 748 201 B 42536 -

D 350 748 201 B 42537

Date: Thursday, 23/04/2009 9:14:14 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 46908	Customer	: Dart Aerospace Ltd.
Estimate Number	: 10804	DWG Name	: D350-748-101/201
Purchase Order #	:	Part Number	: SCRAP11
Complete Date	: / / : : AM	DWG Number	: SCRAP
		Rev.	:

DUE DATE	ORDERED	DELIVERED
10/04/2009	1	0

1.0 CROSSTUBES Internal Operation

DATE	EMPLOYEE	TYPE	Qty	Time(hrs)	COST	MTime(hrs)	Mach.Cost
03/04/2009	TITL01: Titley, Ian	Run	0.000	0.73	\$11.80	0.73	31.27
Subtotal:			QTD:	0	CTD:	0	0.73
							\$43.07

2.0 D350748201-Crosstube Installation, High Aft INVENTO

DATE	EMPLOYEE	TYPE	Qty		COST	
03/04/2009	LACE01: Lacelle, Linda	D350748201	3.000		\$6376.57	
						Lot # 35734 Qty. 1
						Lot # 42537 Qty. 1
						Lot # 42538 Qty. 1
Subtotal:			QTD:	0	CTD:	3
						\$6376.57

		TIME	COST
	Machine Time:	0.73	\$31.27
	Labor:	0.73	\$11.80
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$6376.57
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$6419.64

COST PER UNIT: \$6419.64